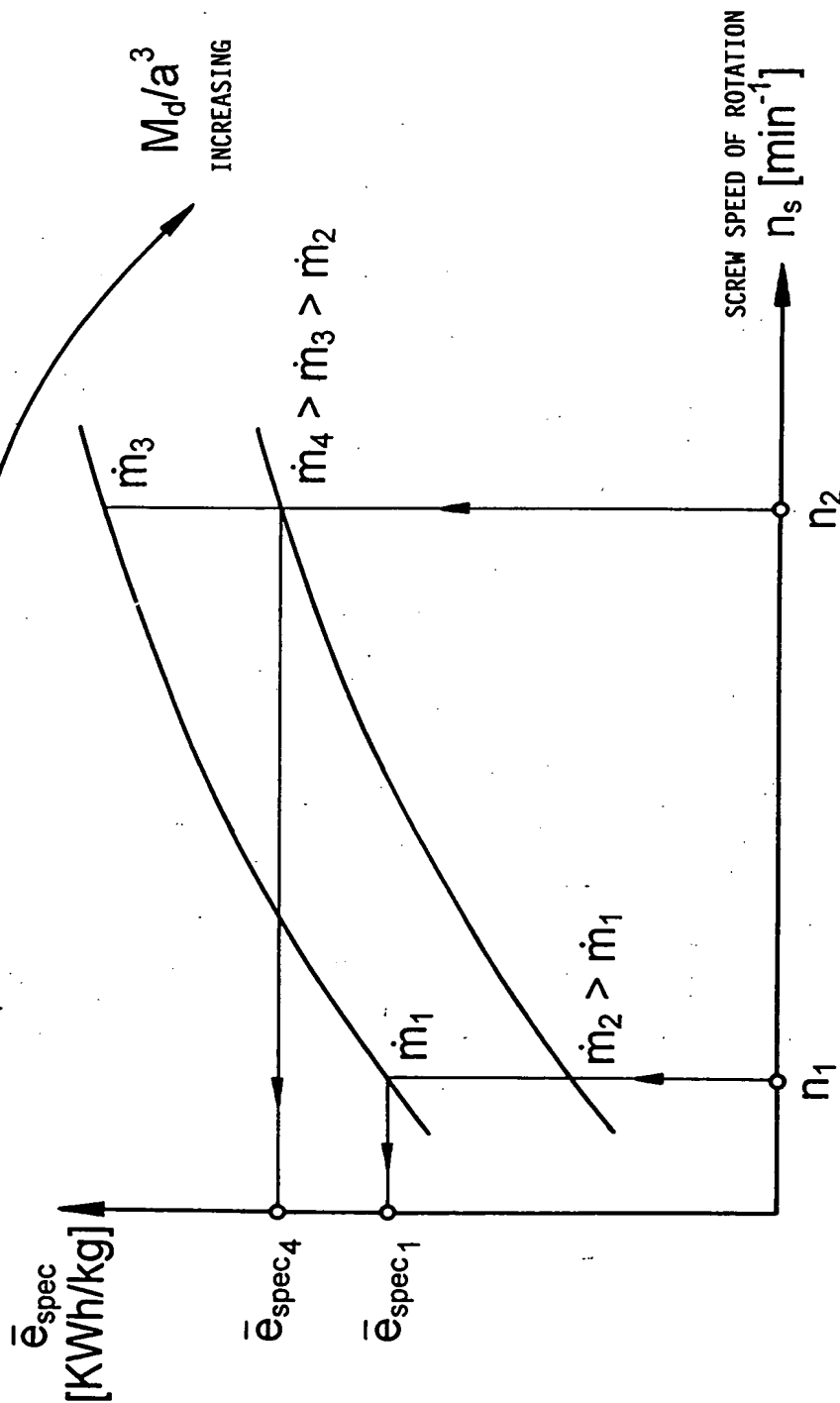


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6042260

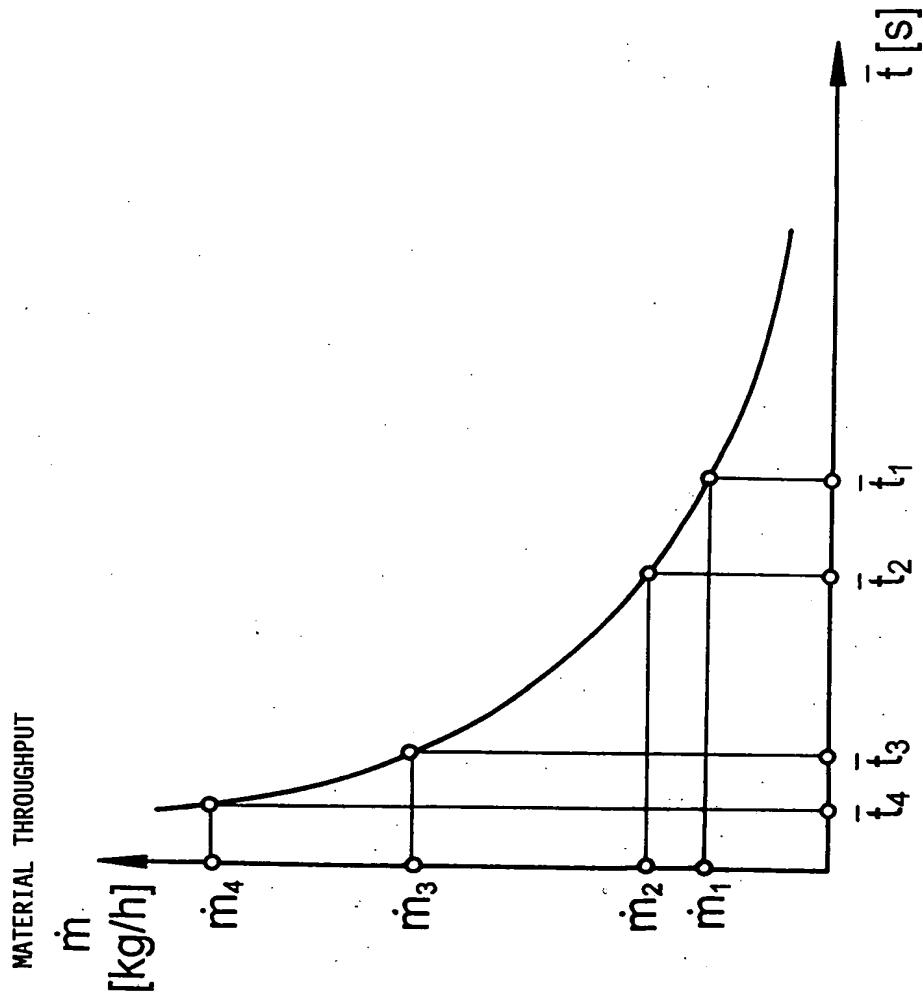


AVERAGE SPECIFIC ENERGY SUPPLIED

Fig. 1

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AVERAGE DWELL TIME OF THE PRODUCT IN THE EXTRUDER

Fig. 2

B6J2E0-456E4060

FIG.3

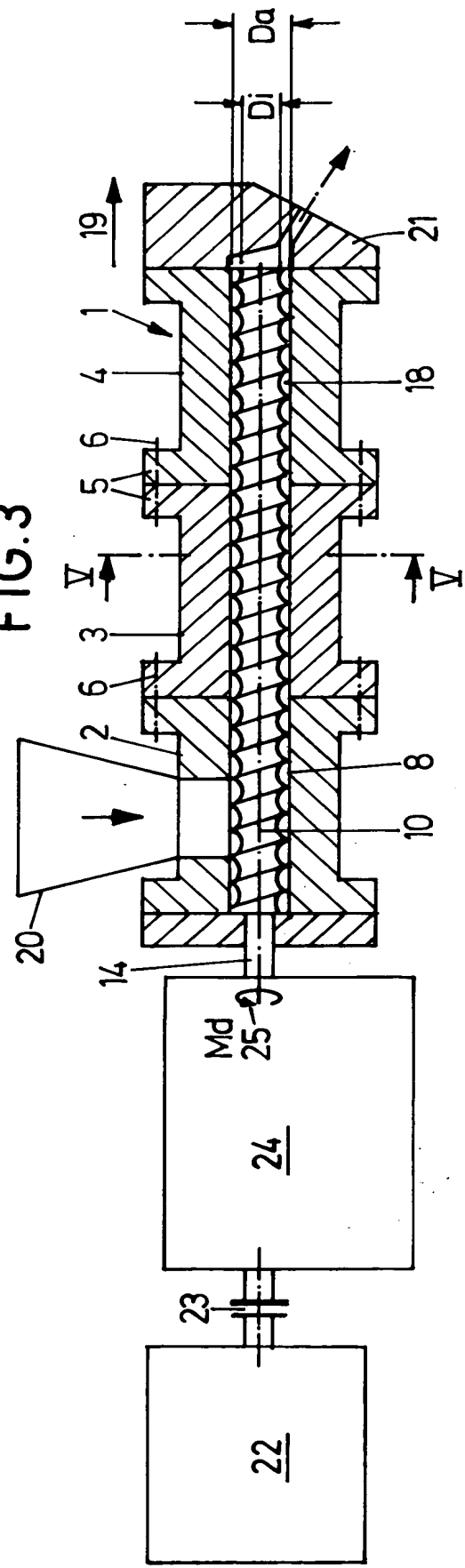
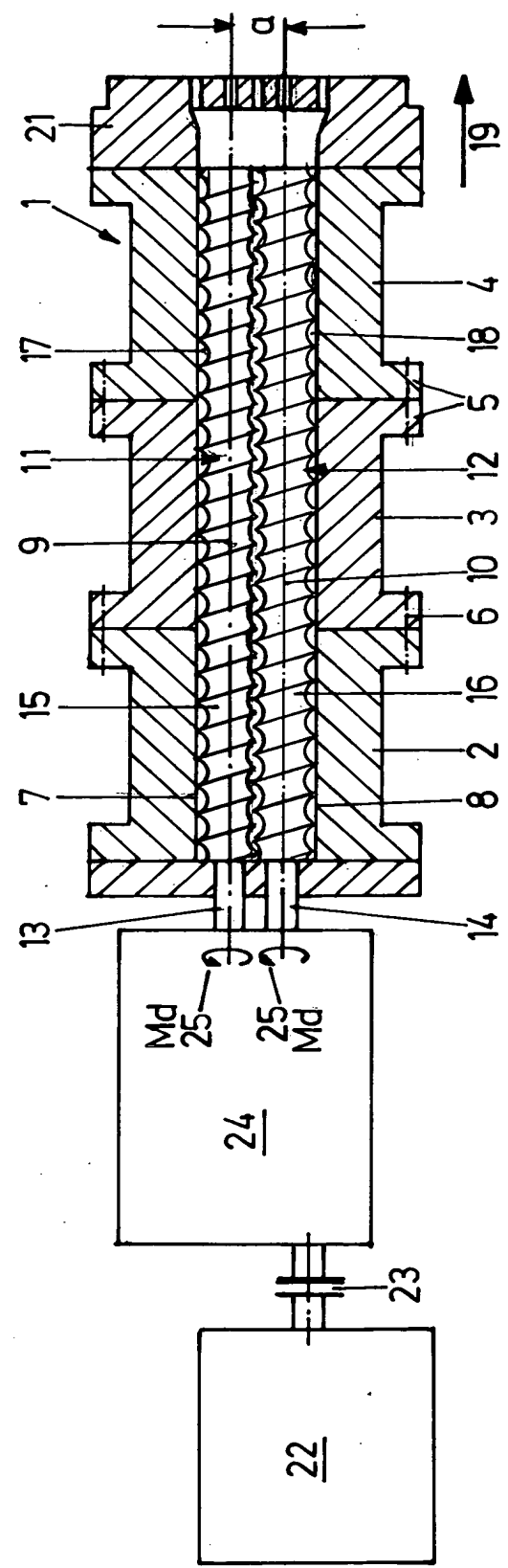


FIG.4



[illegible]